

Batch Fly Tying

[Making Multiple Copies of the Same Fly]



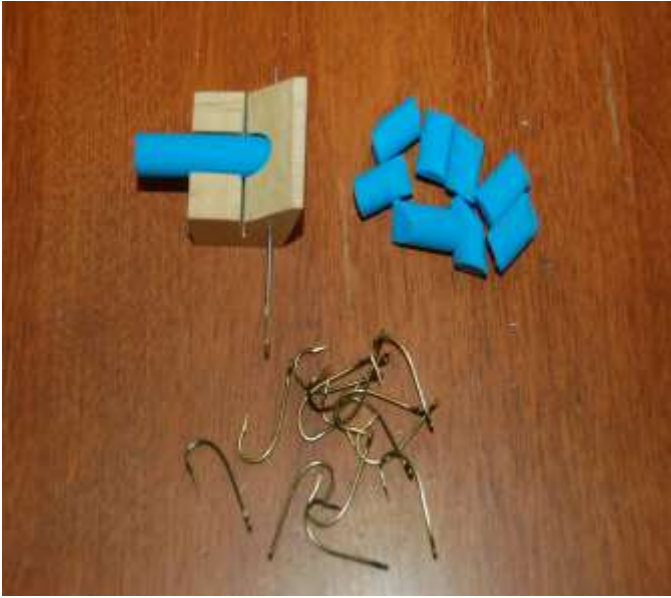
Agenda:

- Batch Fly Tying Preparation
- Batch Fly Tying Material Storage
- Use of Sally Hansen #800 Clear
- Use of UV Resin
- Painting a Surface Seducer Popper
Demonstration

Batch Fly Tying Preparation

- Material preparation is the most important step in batch fly tying
- To avoid clutter, bring to the fly tying table only those materials needed for the next step
- Store the material after completion of the step and proceed with the next step
- The amount of material preparation is dependent upon the fly being tied
- Examples of batch fly tying preparation for various poppers/flies:
 - Krebs Popper
 - Clouser Minnow
 - Golden Retriever
 - Black Ant

Krebs Popper Preparation



Cut popper bodies, then debarb hooks



Burn hole through popper body using alcohol lamp and bodkin, then insert hooks



Cut rubber legs and tail material (Congo Hair or Bucktail) to length

Krebs Popper Preparation, Cont'd



Select the hackle for the legs



Tie on tail, flash, and hackle.
Build thread base on hook shank
to glue on popper body



Glue popper body to shank of
hook using super glue. Set aside
and let dry. Do this for all poppers
to be made.

Krebs Popper Preparation, Concl'd



Install rubber legs on each popper body using a leg puller or a needle.



Rubber legs installed on all popper bodies



Install eyes on all poppers, then apply two coats of Sally Hansen Clear #800 to seal eyes and put a nice sheen on the popper body.

Clouser Minnow Preparation



Debarb Hooks



Mark hooks for eye placement



Install eyes and apply super glue

When tying a Clouser, the only materials needed at the bench are the bucktail, flash, and Sally Hansen Clear to seal the head or UV resin can also be used.

Golden Retriever Preparation



Debarb hooks or use
Barbless hooks



Install brass beads



Wrap wire around hook
shank and cover with
thread

Black Ant Preparation

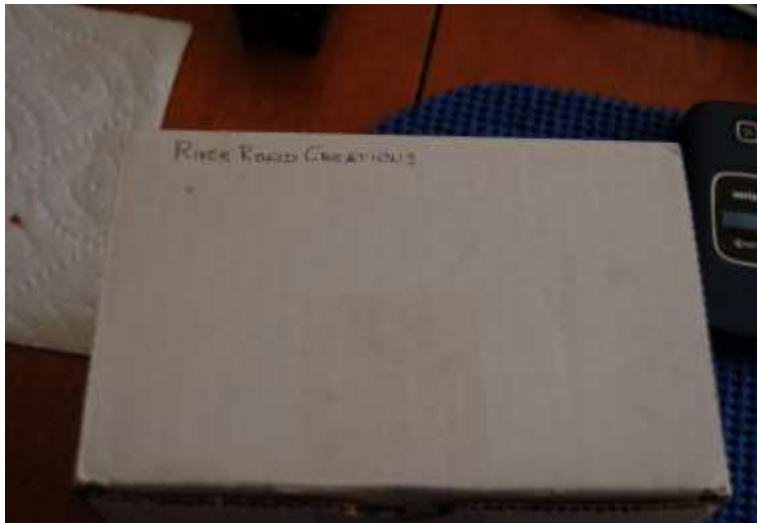


The only material needed to make this fly is a barbless hook, black thread and black hackle. No preparation step is necessary but one can preselect the hackle before tying the fly.

Batch Fly Tying Material Storage

In batch fly tying, material is stored by fly to be tied excluding multi-purpose large material such as bucktail, Krystal flash, EP fibers, etc. The rest of the material is stored by type.

Examples:



This box contains all material to make Krebs Poppers with the exception of Congo hair and Flash.



This small plastic tub contains the hooks with eyes installed for making Clousers with the exception of bucktail and flash.



This plastic tub contains all the material needed to make Golden Retriever flies.

Use of Sally Hansen #800 Clear

Examples:

- To seal fly head thread
- To seal painted popper bodies
- To eliminate tack on some UV resin applications
- To seal Clouser heads
- To seal thread on hook shanks and thread over wire
- To seal scud backs
- To seal the base of saddle hackle on a half and half

Use of UV Resin

UV Resin Type	Examples of Resin Uses
Thick	Filling Gaps, Surf Candies
Thin	Finishing Flies, Sealing Eyes on Streamers and Baitfish Patterns, Seal Clouser Heads, Use on Back of Scuds, Making Small Beads Behind The Hackle of Soft Hackle Flies
Colored	Make Hot Spots on Flies
Flex	Does Not Crack or Break Used For Crab Legs, Shrimp, and Wader Repair, Allows Movement
Bone Dry	Lower Viscosity Than Thin Used For Finishing Flies
Flow	Similar to Bone Dry

Some UV Resins are tacky after curing. Coating them with Sally Hansen removes the tackiness

Painting A Surface Seducer Popper Body

Material Needed:

- Copic Sketch Markers, various colors
[Jerry's Artarama \$5.85/each]
- Sally Hansen Clear #800
- Surface Seducer Popper Body in your choice colors